

## Marquis and Crescent Acrylic Awards



### Laser Recommendations

- 60 watt laser | 50% power | 100% speed | 500 DPI
- Clean surface with soft cloth

### Rotary Recommendations

- Insert 0.15 FLX engraver bit into rotary spindle. Zero bit to micrometer. Adjust engraving depth to 0.001" | 14,000 RPM | 3"/sec.
- Clean surface with soft cloth

### UV LED Print

- Mutoh 626 w/ FlexiSign Edition – Ink Type LUH1
- Apply GV Plastic (AP2115) Adhesion Promoter
- Print Mode: Varnish/White/Color 1440 Uni | UV Lamp – Auto/High
- **Notes:** Must cover all sides of piece with masking tape prior to printing to prevent light reflection within machine.
- Do not attempt to print on items with uneven or mirrored reflection surfaces.

**Note:** These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.