

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis

Timing	Item	Corresponding page
Before daily operations	Print head check	 https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/gqw1662111608578.html
	Ink mixing (white ink)	 https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/lxp1669885717832.html
After daily operations	Cleaning the machine	 https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/bby1654576062925.html
If a message appears	Cleaning around the print heads (manual cleaning)	 https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/xrr1665624842724.html
	Disposing of discharged fluid	 https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/atr1654576012931.html

Information on other maintenance items is also available on the Internet.



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