

BOSS ASSORTED DRINKWARE FABRICATION

Laser Recommendations

- Wipe down product with a cloth dampened with 70% isopropyl alcohol. For stainless only, apply a light coat of preferred Cermark product.
- **Laser Settings for Stainless w/ Cermark**
50 watt | 100 power | 50 speed | 1200 DPI
- **Laser Settings for Black | Red | White**
50 watt | 40 power | 80 speed | 1200 DPI



UV LED Print Recommendations

- Pre-treat bottle w/ UV adhesion promoter prior to printing.
- Use rotary accessory and ensure cup is level to the print head.
- Set UV lamp to maximum output setting. (highest intensity)

Note

All recommendations are offered as safe starting points. Some adjustments may be needed to achieve optimal results.