

## LASERING STAINLESS COPPER DRINKWARE

S1860101, I0171C

Light weight design and radiant finish make this customizable drinkware an elegant fit for any occasion.

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### Fabrication Process

- Wipe down product with a cloth dampened with 70% isopropyl alcohol to remove any dust or debris and allow to dry.
- Mist with a light coat of LMM-14 and allow to dry.

### Recommended Laser Settings

- 50 watt | 100 power | 4 speed | 500 DPI

### Clean Up

- Remove from laser and gently wipe with damp cloth.

**Note:** Settings noted above are intended as safe guidelines and may need minor adjustments to achieve optimal results. ***Due to product coating, standard Cermark laser settings do not apply. Much slower speeds are necessary to ensure consistent marking.***