

## Single Panel Throw Tech Tips

**JOHNSON**PLASTICS  
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### SINGLE PANEL THROW – DTF

ITEM # SUBTHROW1L



## GENERAL DTF TRANSFER PROCESS

### Recommended Equipment & Accessories

- DTF Printer
- DTF Printer paper (see your printer's manufacturer for recommendations)
- DTF powder
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet
- Finishing Sheet
- Heat gloves

<b>Recommended Settings</b>	
<i>Refer to the DTF Paper Instructions for best results.</i>	
Time	20-30 seconds
Temperature	320° F
Pressure	Medium-High
Peeling	Cold Peel

### General DTF Instructions

- **Follow the DTF Paper Instructions for best results.**
- Print artwork on DTF Printer
- Apply DTF adhesive powder to artwork and cure according to DTF powder application instructions.
- Adjust press pressure to medium/high
- Preheat the heat press to 320°F or temperature specified per paper instructions.
- Print and place transfer sheet face down onto the surface of the product blank. Secure transfer with heat tape.
- Place the product blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon on top of the transfer paper.
- Close and press for the recommended time.
- When finished, open the press and remove the Teflon sheet.
- Using heat gloves, remove the product from the press.
- Peel the transfer paper off the surface of the product while the product surface is cool to the touch.

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### Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.

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### Troubleshooting

- The image did not completely transfer to the product.
  - Slightly increase the press pressure.
  - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
- Ensure that the DTF paper used is compatible with the product material.

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### **Templates and Images**

- Visit [jpplus.com](https://jpplus.com) to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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**To order more of this product, see similar products and much more, please visit [jpplus.com](https://jpplus.com).**

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

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- Email: [ast@jpplus.com](mailto:ast@jpplus.com)
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