

Heat Transfer 17oz Stainless Steel Stemless Wine Cup



17OZ STAINLESS STEEL STEMLESS WINE CUP- Heat Transfer (Hard Surfaces)- Drinkware

DW25528



GENERAL MUG PRESS PROCESS

Recommended Equipment & Accessories

- Toner Heat Transfer Printer
- Mug Press
- Convection Oven (for increasing durability of transferred image)
- Magic Touch CPM 6.2 paper for transfer
- Tapered Insert for Mug Press

Recommended Settings - Constant Temperature Mug Press	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	315-325°F
Temperature	1-1.5 minutes
Pressure	medium/heavy

General Heat Transfer Instructions - Constant Temperature Mug Press

- **Follow the Heat Transfer Paper Instructions for best results.**
 - Preheat the press to 315-325°F. Set the time to 1-1.5 minutes, set pressure to medium/heavy.
 - Wipe down the drinkware with soft cloth misted with isopropyl alcohol.
 - Print and apply transfer to the drinkware using heat tape.
 - Use tapered insert with stopper to press cup. Place the drinkware into the mug press. Close and press for recommended time.
 - When finished, remove the product from press. Wait until the drinkware cools enough to be able to touch without heat gloves, then peel the transfer paper off and discard.
 - Submerging the drinkware into water to speed up the cooling process is not recommended.
 - To increase the durability of the heat transfer image on the drinkware, after peeling the transfer paper, place the drinkware into a convection oven that is preheated to 350-360°F.
 - Heat the drinkware in the oven for 20 minutes.
 - When finished, remove the drinkware from the oven and set aside to cool.
 - Heating the drinkware in the convection oven is highly recommended for stainless steel/metal, glass, and ceramic drinkware.
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Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
 - To prevent damage to the transferred image, hand wash drinkware only, using a soft cloth or sponge.
 - Avoid cleaning with abrasive sponges or pads.
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Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
 - Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jplusplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jplusplus.com
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