

## **ENGRAVEABLE WOOD CHIPS**

SG275WD, SG276WD, SG277WD, SG278WD

Gift your family and friends with a personalized Christmas ornament. Get creative with team logos, favorite scripture or memorable quote. Designed to be laser engraved, UV-LED printed or Heat Transfer printed.

## **Laser Recommendations**

If your laser system has an air assist, we recommend setting the air assist to a low setting when engraving woods as too much air may disperse excess wood residue.

Raster Engraving Recommendations (minor adjustments may be needed to achieve optimal results)

- 75 watt laser | 40% power | 80% speed | 600 DPI
- 60 watt laser | 50% power | 80% speed | 600 DPI
- 40 watt laser | 60% power | 80% speed | 600 DPI

## **UV-LED Printing Recommendations**

To prepare product for printing, wipe down surface with 70% isopropyl alcohol and a clean cloth.

No adhesion promoter needed with these natural wood pieces.

Send image to printer.

UV-LED printed Colorshop Woods results will be vibrant and durable without the use of adhesion promoters.

