

Round Whiskey Decanter Set



Round Whiskey Decanter Set - Heat Transfer

PRODUCT # EWDS299



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper **Recommended:** iColor AquaClear 1-Step Transfer Paper for Hard Surfaces
- Tape

General Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Print and place transfer sheet face down onto the surface of the glass blank. Secure transfer with tape.
 - Refer to the paper instructions for recommended print settings.

- Dip the image in water for approximately 60 seconds.
 - The media will roll up once it gets wet; this is normal.
- Remove from the water and hold the media between your thumb and pointer finger.
 - Move your fingers in an opposite motion to remove the liner slightly from the top of the media.
- Affix the top of the media to the substrate where the liner was removed.
 - Hold the media on the substrate at the point of contact and slowly pull the liner away in one smooth motion.
- Align the image on the substrate as desired.
 - Brush it with your finger or a piece of plastic to remove any creases or air bubbles.
- Use a towel to remove any excess water and let dry for at least three hours.
 - May require 12 – 24 hours to dry completely.

Note: To see video instructions for IColor™ AquaClear Paper, visit <https://www.icolorprint.com/video>

Tips and Tricks

- For best image placement, utilize the product template found on the product page on jpplus.com.
 - Allow your media to acclimatize – do not use the media if just delivered, especially during periods of extreme temperatures or humidity. Allow it to come to room temperature before using.
 - Do not print too close to the edges of the media. Leave a border of approximately ½” between your artwork and the edge of the media.
 - Be sure to use the suggested paper type and media type before printing.
 - Always make sure you select the media size which matches the media being used and is appropriate for your printer.
 - Optimal Humidity Level: 45% - 65%.
 - Regulated with A/C, a humidifier or de-humidifier, depending on current atmospheric conditions.
 - Optimal Temperature Range: 50°F / 10°C - 75°F / 24°C
 - **Caution:** Use of this media outside of these recommended parameters may lead to poor results.
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Troubleshooting

- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit JPPlus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: jpplusadvancedsupport.setmore.com/