TECH TIP

FROSTED CHAMPAGNE GLASS – 6 oz. XP91CFG

Toast to the perfect occasion with this 6oz frosted champagne glass. Personalize to offer the perfect gift! This glass works with our shrink sleeve wraps parts WRAP175 and WRAP195.

Settings

- Time: 9 12 Minutes
- Temperature: 390° F
- **Pressure:** Light to Moderate

Tools & Accessories

- Convection Oven Only
- Wrap 175 or Wrap 195
- Heat Tape
- Heat Gun or Hair Dryer

Fabrication Process

- Preheat oven to 390° F for 5-6 minutes.
- Affix the transfer to the product using heat tape.
- Place sacrificial paper over the transfer. The sacrificial paper should be as large or slightly larger than the transfer. Tape down on top of the transfer with heat tape.
- Wrap the glass using your choice of wraps. It is only necessary to shrink wrap over the paper/transfer. Ensure the shrink wrap overlaps all edges of the papers 1/4" 1/2". Shrink the wrap to the glass before placing in oven using an air gun or hair dryer.
- Place in convection oven.
- After allotted time, remove from oven and set aside to cool.

Note:

- Coating scratches easily when hot. Allow to cool before removing transfer.
- Do not cool in water. Item may crack or shatter.



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