# TECH TIP

## FROSTED CHAMPAGNE GLASS – 6 oz. XP91CFG

Toast to the perfect occasion with this 6oz frosted champagne glass. Personalize to offer the perfect gift! This glass works with our shrink sleeve wraps parts WRAP175 and WRAP195.

#### Settings

- Time: 9 12 Minutes
- Temperature: 390° F
- **Pressure:** Light to Moderate

### **Tools & Accessories**

- Convection Oven Only
- Wrap 175 or Wrap 195
- Heat Tape
- Heat Gun or Hair Dryer

#### **Fabrication Process**

- Preheat oven to 390° F for 5-6 minutes.
- Affix the transfer to the product using heat tape.
- Place sacrificial paper over the transfer. The sacrificial paper should be as large or slightly larger than the transfer. Tape down on top of the transfer with heat tape.
- Wrap the glass using your choice of wraps. It is only necessary to shrink wrap over the paper/transfer. Ensure the shrink wrap overlaps all edges of the papers 1/4" 1/2". Shrink the wrap to the glass before placing in oven using an air gun or hair dryer.
- Place in convection oven.
- After allotted time, remove from oven and set aside to cool.

#### Note:

- Coating scratches easily when hot. Allow to cool before removing transfer.
- Do not cool in water. Item may crack or shatter.



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