

Garden Stakes and Yard Signs

Unisub Chromaluxe EXT

Perfect for your yard, garden or patio, these sublimatable stakes are UV resistant and their high gloss finish offers easy clean up.

Temperature and Dwell Times

A temperature of 400° F is recommended for all products. Use moderate to heavy pressure. (it should require some effort to close your heat press) Time and temperature may vary depending on your heat press and the gauge of the blank material. Dwell time can be increased or reduced in 5 – 10 second increments until you find the time that results in the clearest image. The times below will provide a general starting point. All products are done FACE UP. (transfer paper on top)

Chromaluxe EXT	Time
Yard Signs UN4773, UN4774, UN4775, UN4776	120 – 130 Seconds
Garden Stakes UN4770, UN4771, UN4772, UN4767 UN4768, UN4769	110 – 130 Seconds

Time should be adjusted up or down based on the size of the product and/or the number of items being fabricated simultaneously.

Note: Laboratory research indicates that using a longer dwell time can extend the exterior life. While these sublimatable products feature UV inhibitors, they are not intended for permanent outdoor use. Fading can occur over time contingent on the sublimation ink used and the exterior environment exposure. Contact your sublimation ink manufacturer for data on exterior life expectancy.



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