

Solid Acacia Cutting Boards

JOHNSON PLASTICS
PLUS

SOLID ACACIA CUTTING BOARDS - Heat Transfer (Hard Surfaces)

HDCBAC1 | HDCBAC2 | HDCBAC3



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves
- Optional: Orange Silicone heat pad

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	60 seconds
Temperature	300°F
Pressure	Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to heavy.
- Preheat the heat press to 300°F or temperature specified per paper instructions.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
- Print and place transfer sheet face down onto the surface of the cutting board. Secure transfer with heat tape.
- Place the cutting board with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon or blowout paper on top of the transfer paper.
 - Optional: Place an orange silicone heat pad on top of the transfer paper to help with the downward pressure on the product.
- Close and press for the recommended time.
 - On the Acacia cutting boards, slight bleeding of oil from the wood may occur during pressing process.
- When finished, open the press and remove the Teflon or blowout paper.
- Using heat gloves, remove the cutting board from the press.
- Peel the transfer paper off of the surface of the cutting board while the surface is still hot/warm.
 - The cutting board should still be warm, but able to be handled without heat gloves.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
-

Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.
 - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.

- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
-

Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
-

To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>