

## JPP HDF Wood Product Fabrication Options

HD134FW, HD135FW, HD136FW, HD137FW,

JPP HDF Wood products offer a natural wood finish that can be personalized by laser or rotary engraving, as well as UV LED Print or heat transfers.

### Laser Recommendations (*Raster Only*)

- 60 watt laser | 80% power | 50% speed | 600 DPI
- Clean surface with soft cloth misted with isopropyl alcohol

### Rotary Recommendations

- Insert 0.15 FLX engraver bit into rotary spindle. Zero bit to micrometer. Adjust engraving depth to 0.005" | 12,000 RPM | 1"/sec.
- Clean surface with soft cloth misted with isopropyl alcohol

### Heat Transfer Recommendations

- Oki Pro8432WT w/ Insta 288 Heat Press | JPP Hard Surface 1 Paper
- Clean surface with soft cloth misted with isopropyl alcohol
- Temp. 275°F | 120 sec.

### UV LED Print

- Clean surface with soft cloth misted with isopropyl alcohol prior to printing.

**Note:** These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.



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