

WAFFLE TOWELS – WT1624

Sublimation Process

Settings

- **Time:** 40 seconds
- **Temperature:** 390° F
- **Pressure:** Light to Moderate
- Spread the towel out on a flat surface.
- Place the image of the transfer paper onto the towel, image face down. Secure the transfer to towel with heat tape.
- Place blowout paper onto the heat press platen.
- Place the towel with attached transfer paper onto the blowout paper with transfer on top.
- Adjust press pressure to light/medium. Close and press for allotted time.
- When finished, open press and remove the towel. Remove the transfer paper and discard.

Toner Heat Transfer Process

Settings

- **Time:** 30 seconds
- **Temperature:** 310° F
- **Pressure:** Light to Moderate
- Follow 2-Step paper instructions for printing artwork and A-B sheet marrying process.
- Attach transfer sheet to the towel with image facing the towel using heat tape.
 - A-B sheet marrying process must be complete before this step.
- Place a Teflon sheet or silicon tissue paper onto the press platen.
- Place the towel with attached transfer onto the press platen.
- Place silicone tissue paper on top of transfer.
- Adjust press pressure to medium-heavy.
- Close and press for allotted time, according to the transfer paper directions.

Heat Toner Process (cont.)

- When finished, open press and carefully remove the towel, leaving the transfer on the sign. Set aside to cool.
- Once sign has completely cooled to room temp, carefully remove transfer sheet by gently "rolling" the sheet off of the towel using the palm of your hand.
- Place the towel back onto the heat press and place silicon tissue paper on top of the graphic. Close and repress the canvas sign for an additional 30 sec. to fix the transfer to the towel.

Note: Due to variations in equipment & shop conditions, minor adjustments may be needed to achieve optimal results.

Microfiber Fabric Care

To ensure product sustainability, follow the recommended care noted below to enjoy years of use without losing the products' unique attributes.

- Microfiber products need to be washed at a low temperature (No higher than 60° F)
- Do not use bleach or anything with bleach in it.
- Do not wash them with cotton or terry towels. They may be washed with other fabrics, but are best washed with other microfibers to maintain positive electronic charge for longer.
- Fabric softener can be used in a low quantity, but is not recommended. The chemical components in fabric softener clog the microfibers, making them less effective.
- Always use the "gentle" wash setting.
- It is recommended that microfiber towels be air-dried at room temperature. Since they are breathable they will dry rather quickly. However, if this is not possible, we recommend drying them on low heat.
- Do not use static sheets. This will cause the microfiber to lose its electromagnetic charge.
- Never boil clean your towels. This will destroy their physical properties, and you cannot return them to form.

