

MASK LANYARD – DHLK-22, DHLA-27

Designed to be full color sublimation printed on both sides, this lanyard is perfect for a promotional item or for educational use.

Settings

- **Time:** 50 seconds
- **Temperature:** 385 - 390°F
- **Pressure:** Moderate

Fabrication Process – Method 1 (using vapor foam pad)

- Place lanyard onto the image of the transfer paper.
- Tape lanyard to transfer paper with heat tape. (It is recommended that the edge of the artwork be placed at minimum 1/2" away from the metal components of the lanyard.)
- Place Vapor foam pad onto the heat press platen.
- Place blowout paper on top of Vapor foam pad.
- Place transfer paper w/attached lanyard on top of the blowout paper with transfer on top.
- Adjust press pressure to be light, so that the closed press compresses the Vapor foam approx. half of the normal thickness of the Vapor foam pad.
- Close press for allotted time. When finished, open press and remove lanyard.

Note: The benefit of using the Vapor foam pad ensures that the metal components of the lanyard are not damaged during pressing. The metal components can be inside the heat press during the pressing process, allowing for the image to be sublimated closer to the ends of the lanyard.

Method 2 – (without using vapor foam pad)

- Place lanyard onto the image of the transfer paper.
- Tape lanyard to transfer paper with heat tape. (It is recommended that the edge of the artwork be placed at minimum 1/2" away from the metal components of the lanyard.)
- Place blowout paper onto the heat press platen.
- Place transfer paper with attached lanyard on top of the blowout paper with transfer on top. Ensure that the metal components of the lanyard are past the outside edges of the heat press.
- Adjust press pressure to medium. Close heat press for allotted time. When finished, open press and remove lanyard.

