

JPP MDF Wood w/ Cherry Veneer Product Fabrication

HD120CH, HD121CH

JPP MDF Wood with Cherry Veneer offers a natural wood finish that can be personalized by laser or rotary engraving, as well as UV LED Print.

Laser Recommendations *(Raster Only)*

- 60 watt laser | 40% power | 80% speed | 600 DPI
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

Rotary Recommendations

- Insert FLX engraver bit into rotary spindle. Zero bit to micrometer. 12,000 RPM | 1"/sec.
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

UV LED Print

- Clean surface with soft cloth misted with isopropyl alcohol prior to printing.

Note: These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.



Phone: (800) 869-7800 • Email: service@johnsonplastics.com

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