

JPP MDF Wood Product Fabrication Options

HD155FW, HD117W, HD118P, HD119BL, HD122I, HD123FW, HD124FW

JPP MDF Wood offers a natural wood finish that can be personalized by laser or rotary engraving, as well as UV LED Print.

Laser Recommendations *(Raster Only)*

- 60 watt laser | 40% power | 80% speed | 600 DPI | 2 passes recommended.
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

Rotary Recommendations

- Insert FLX engraver bit into rotary spindle. Zero bit to micrometer. 12,000 RPM | 1"/sec.
- Clean surface with soft cloth misted with isopropyl alcohol after engraving.

UV LED Print

- Clean surface with soft cloth misted with isopropyl alcohol prior to printing.

Note: These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.