

White Marble & Acacia Wood Coaster

JOHNSON PLASTICS
PLUS

WHITE MARBLE & ACACIA WOOD COASTER - Heat Transfer (Hard Surfaces)

MWC-R | MWC-SR | MWC-H



GENERAL TONER HEAT TRANSFER PROCESS

Recommended Equipment & Accessories

- Heat Transfer Printer
- Heat Transfer Paper for Hard Surfaces with paper instructions
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape
- Teflon sheet or Blowout paper
- Heat gloves
- Optional: Orange Silicone heat pad

Recommended Settings	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	60 seconds
Temperature	300°F
Pressure	Medium-Heavy

General Heat Transfer Instructions

- **Follow the Heat Transfer Paper Instructions for best results.**
- Adjust press pressure to medium-heavy.
- Preheat the heat press to 300°F or temperature specified per paper instructions.
 - If using an orange silicone heat pad, adjust temperature to 330°F.
- Print and place transfer sheet face down onto the surface of the coaster. Secure transfer with heat tape.
 - **Caution:** Transferring an image to both the wood and marble surfaces at the same time can be done. In some cases and when possible, transferring to the wood side of the coaster separately from the marble side may yield better results, as the marble side will hold heat much longer than the wood side.
- Place the coaster blank with attached transfer sheet onto the heat press platen with the transfer paper on top.
- Place a piece of Teflon or blowout paper on top of the transfer paper.
 - Optional: Place an orange silicone heat pad on top of the transfer paper to help with the downward pressure on the product.
- Close and press for the recommended time.
- When finished, open the press and remove the Teflon or blowout paper.
- Using heat gloves, remove the product from the press.
- Peel the transfer paper off of the surface of the coaster while the surface is still hot/warm.
 - The product should still be warm, but able to be handled without heat gloves.

Tips and Tricks

- For best image placement, utilize the product template found on the product page on JPPlus.com.
- If using an orange silicone heat pad, adjust temperature to 330°F.

Troubleshooting

- The image did not completely transfer to the product.
 - Slightly increase the press pressure.

- The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
 - Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.
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Templates and Images

- Visit jplusplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit Jplusplus.com.

For additional product support and troubleshooting, please contact Jplusplus Advanced Support Team:

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