

## NATURAL WOOD ORNAMENTS

UN4797, UN4798

### Settings

- **Time:** 40 – 45 seconds
- **Temperature:** 400° F
- **Pressure:** Moderate

### Fabrication Process

- For artwork placed on natural wood products, create a small bleed of 0.1" to prevent dye migration into the edges.
- Affix the transfer to the insert using heat tape.
- Place sacrificial paper on the heat press bed.
- Set the insert on the bed with the transfer paper side up.
- Place additional sheet of sacrificial paper over the insert.
- Press the insert.

### Note:

For best results, after sublimating, allow products to sit on the open heat press to cool. Do not move to a cool surface immediately following sublimation.

