

## NATURAL WOOD ORNAMENTS – HDWSBO, HDWOO1, HDWBO1, HDWBELL, HDWSNOMAN, HDWBAQLL, HDWTREE

These unique wood ornaments will offer a personal touch to your holiday decorating and gift giving.

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### Settings

- 60 watt laser | Power - 45% | Speed – 70% | DPI – 600 | Lens – 2”

### Laser Recommendations

- Place shape and align to the zero point on the laser bed. Adjust the laser focus to the surface of the shape.
- Engrave using the suggested starting settings. (Settings may need adjusted depending on the laser tube wattage.)
- When finished, remove from the laser bed. If cleanup is needed, wipe the surface with a clean cotton cloth lightly misted with isopropyl alcohol. Avoid saturating the engraved surface with alcohol.

**Note:** All settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results.