

Safety Data Sheet

Section 1 - Identification

Pro Color Burnt Umber / SUS195 & SUS194 ^ Pro Color Bronze / SUS056
Pro Color Yellow / SUS128 Pro Color Copper / SUS057
Pro Color Black / SUS052 & SUS120 Pro Color Gold / SUS059 & SUS121
Pro Color Green / SUS126 Pro Color Silver / SUS058 & SUS192
Pro Color Orange / SUS228 Pro Sealer / SUS115
Pro Color Bright Red / SUS053 Black / SUS224 *
Pro Color White / SUS054 & SUS193 Bright White / SUS196
Pro Color Purple / SUS127 Classic Blue / SUS197
Pro Color Cobalt Blue / SUS055 Classic Red / SUS198
Pro Color Pink / SUS229 Bright Gold / SUS199
Pro Color Light Blue / SUS129 Bright Silver / SUS200

* Denotes Contains Carbon Black
^ Denotes Contains Quartz (Crystalline Silica)

Johnson Plastics Plus / Laser Bits
12450 Oliver Ave. South, Suite 100
Burnsville, MN 55337

Prepared by: Regulatory Department

Product Use: Engraving Fill Paint

Not recommended for: Use by children

Section 2 - Hazards Identification

GHS Ratings:

There are no GHS ratings that apply to this product at this time

GHS Hazards

There are no GHS hazards that apply to this product at this time

GHS Precautions

There are no GHS precautions that apply to this product at this time

Section 3 - Hazardous Composition

Chemical Name	CAS number	Weight Concentration %
Carbon Black *	1333-86-4	5.00% - 10.00%
Quartz (Crystalline Silica) ^	14808-60-7	0.10% - 1.00%
Ammonium Hydroxide (28%)	1336-21-6	0.00% - 1.00%

(*) Carbon Black - WARNING: This product contains a chemical known to the State of California to cause cancer.

(^) Crystalline Silica - WARNING: This product contains a chemical known to the State of California to cause cancer. Considered a carcinogen through inhalation overexposure. Also a known cause of silicosis, a noncancerous lung disease.

Section 4 - First Aid

Inhalation: Remove subject to fresh air. Give artificial respiration if breathing has stopped. Seek medical attention.

Eye: Flush with water for 15 minutes. Remove contact lenses, if present and easy to do so. If symptoms develop and persist seek medical attention.

Skin: Wash with soap and water. Remove contaminated clothing. Seek medical attention for irritation.

Ingestion: If swallowed, dilute by giving 2 or more glasses of water to drink ONLY IF CONSCIOUS! Do not induce vomiting. Seek medical attention IMMEDIATELY.

Section 5 - Fire Fighting

Flash Point: 103 C (217 F)

LEL: N/A

UEL: N/A

Extinguishing Media: Foam, Carbon Dioxide, Dry Chemical, Powder. Do NOT use high pressure Water Spray, as this will spread the fire.

Unusual Fire and Explosion Hazards: Closed containers may rupture via pressure build-up when exposed to fire or extreme heat. During a fire, irritating and highly toxic gases and/ or fumes may generate during combustion or decomposition.

Hazardous Byproducts: Combustion will yield oxides of carbon and nitrogen, as well as, monomer fume.

Fire Fighting Procedures: Move containers promptly out of fire zone. If removal is impossible, keep containers cool with water spray. Remain upwind and avoid breathing smoke or fumes.

Special Precautions: Wear self-contained breathing apparatus and full protective gear.

Section 6 - Release

Personal precautions, protective equipment and emergency procedures: Appropriate protective equipment must be worn when handling a spill of this material. See Section - 8 Exposure Control for recommendations. If exposed to material during clean-up operations, see Section 4 - First Aid for actions to follow.

Environmental precautions: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and clean-up: Evacuate personnel to safe areas. Ventilate the area to dissipate vapor. Floor may be slippery; use care to avoid falling. Soak up spills with inert absorbent material. Sweep up and collect in suitable container for disposal. Avoid breathing vapor.

Section 7 - Handling

Precautions and safe handling: Use only in well-ventilated areas. Avoid inhalation of vapors/spray and contact with skin and eyes. Wear appropriate personal protective equipment. Read label before use.

Conditions for safe storage: Store in a cool, well-ventilated place. Keep out of the reach of children.

Section 8 - Exposure Control

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Carbon Black * 1333-86-4	TWA 3.5 mg/m ³	TWA 3.5 mg/m ³	Not Established
Quartz (Crystalline Silica) ^ 14808-60-7	TWA 0.05 mg/m ³ (Respirable Fraction)	TWA 0.025 mg/m ³ (Respirable Fraction)	Not Established
Ammonium Hydroxide (28%) 1336-21-6	TWA 35 mg/m ³ PEL, 50 ppm	TWA 18 mg/m ³ TLV, 25ppm	Not Established

Engineering Controls: Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of possible vapor. Provide easy access to water supply, eye wash or emergency shower.

General Hygiene Considerations: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Private clothes and work clothes should be kept separate.

Personal Protective Equipment: Wear approved safety glasses or goggles. Wear solvent-resistant gloves. Be aware that liquid may penetrate the gloves, suitable gloves can be recommended by the glove supplier.

Section 9 - Properties

Properties listed are typical and not to be used as a specification.

<p>Appearance: Liquid</p> <p>Vapor Pressure: Not available</p> <p>Vapor Density: Not available</p> <p>Density: 1.05 - 1.34</p> <p>Freezing point: Not available</p> <p>Boiling range: Not available</p> <p>Evaporation rate: Not available</p> <p>Explosive Limits: Not available</p> <p>Auto ignition temperature: Not available</p> <p>Viscosity: Not available</p>	<p>Odor: Slight Amine</p> <p>Odor threshold: Not available</p> <p>pH: 8.3 - 9.6</p> <p>Melting point: Not applicable</p> <p>Solubility: Soluble</p> <p>Flash point: 103°C, 217°F</p> <p>Flammability: Not applicable</p> <p>Partition coefficient (n-octanol/water): Not available</p> <p>Decomposition temperature: Not available</p> <p>VOC g/l (less Water) 131 - 441</p>
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Section 10 - Reactivity

Under normal conditions this mixture is considered to be:

STABLE

Materials that are known to be incompatible with this mixture and should be avoided, if applicable:

Not Applicable

Risk of hazardous decomposition:

Not Applicable

Hazardous polymerization will not occur.

Section 11 - Toxicology

Mixture Toxicity

Component Toxicity

1333-86-4	Carbon Black Oral LD50: 5,000 mg/kg (RAT)
1336-21-6	Ammonium Hydroxide (28%) Oral LD50: 350 mg/kg (RAT)

Possible routes of entry or exposure:

Inhalation Eye Contact

Possible target organs of exposure to this mixture:

Eyes Lungs

Effects of Overexposure

Carcinogenicity: This mixture as a whole has not been tested to determine its carcinogenic properties. The components of this mixture that are reported as possible or known carcinogens are as follows:

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
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Quartz (Crystalline Silica):
WARNING: This product contains crystalline silica, a chemical known to the State of California to cause cancer by means of inhalation.

Section 12 - Ecological Toxicity

Ecotoxicity: This mixture as a whole has not been tested to determine its ecological toxicity. The components of this mixture with documented ecological data are as follows:

Component Ecotoxicity

Section 13 - Disposal

Disposal Instructions: Contract with a disposal operator licensed by the Law on Disposal and Cleaning. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not discharge into drains, water courses or onto the ground. Dispose of contents/container in accordance with local/regional/national/international regulations.

Section 14 - Transport

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing</u>	<u>Hazard Class</u>
DOT	Not Regulated			
IATA	Not Regulated			
IMDG	Not Regulated			

Section 15 - Regulatory

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): WARNING! This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

* 1333-86-4	Carbon Black	Carcinogen
^ 14808-60-7	Quartz (Crystalline Silica)	Carcinogen

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
AUSTRALIA	AICS- Australian Inventory of Chemical Substances	Yes
CANADA	Domestic Substances List (DSL) and Non-Domestic	Yes
EUROPE	European Inventory of Existing Commercial Chemical	Yes
EUROPE	European List of Notified Chemical Substances	No
JAPAN	Inventory of Existing and New Chemical Substances	No
CHINA	Inventory of Existing Chemical Substances in China	Yes
KOREA	Korean Existing Chemicals Inventory (KECI)	Yes
NEW ZEALAND	New Zealand Inventory of Chemicals (NZIoC)	Yes
PHILIPPINES	Philippine Inventory of Chemicals and Chemical	Yes
USA	Active-Toxic Substances Control Act (TSCA) Inventory	Yes

Section 16 - Other Information

While Golden Artist Colors, Inc. believes the data set forth herein is accurate as of the date hereof, Golden Artist Colors, Inc. makes no warranty with respect to the accuracy of this data and expressly disclaims all liability for reliance thereon. Such data is offered solely for your consideration, investigation, and verification.

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