

ROUND BOTTLE OPENER KEYRING

Item Code: SG2SS21

SUBLIMATION PROCESS

Settings

- **Time:** 50 seconds
- **Temperature:** 390° F
- **Pressure:** Moderate | Heavy

Supplies

- JP Sublimation Paper | Blowout Paper

Fabrication Process

- Preheat press to 390°F while preparing project.
- Place blowout paper on press bed.
- Attach blank inserts to sublimation transfer with heat tape and place on press bed.
- Press the product for 50 seconds at 390° F using moderate to heavy pressure.

HEAT TRANSFER PROCESS

- Preheat press to 320°F while preparing project.
- Clean surface of slate with 70% isopropyl alcohol & clean rag prior to attaching transfer.
- Place thin silicone paper on top of transfer paper and attach to slate. Set on bed and place foam pad on top of silicone paper.
- Peel transfer warm after heat pressing.

