Sauers Assorted Wood Veneers

WV51CH, WV52MP, WV53WN, WV54PD, WV55PH, WV56ZW, WV57RWB, WV58B, WV59CH, WV510MH, WV511MP, WV512RK, WV513WN, WV514WK, WV515M, WV516CH, WV517MP, WV518WN, WV519CH, WV520MP, WV521WN, WV522CH, WV523MP, WV524WN, WV525, WV526, WV527, WV528, WV529, WV530

Sauers Wood Veneers product offer a natural wood finish that can be personalized by laser or UV LED Print to create attractive wood décor.

Laser Recommendations

- Place veneer on laser bed. Do not flatten but secure left and right edges down with tape if veneer warps more than ½".
- Focus laser to the surface of the veneer.
- **60-watt laser** | Raster @ 15% power | 80% speed | 600 DPI
  | Vector @ 30% power | 25% speed | 600 PPI
  Glowforge laser | Raster @ 15% power | 80% speed | 225 LPI
  | Vector @ 30% power | 15% speed |
- Wipe clean with soft cloth lightly dampened with warm water & mild dish soap.

UV LED Print

- Place veneer on printer bed. Do not force flatten but secure left and right edges down with tape to ensure it's as flat as possible.
- Use white plus color print mode w/ UV lamps set at 40%.
- Ensure print head height before printing to prevent damage. Results should offer vibrant color.

Note: These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results. | Stained veneers should not be raster engraved but can be vector cut on lasers.