

Saddle Collection Items- UVLED Printing

JOHNSONPLASTICS
PLUS

SADDLE COLLECTION- UVLED Printing

SCF172 | SCF175 | SCF178 | SCF179 | SCF188 | SCF189 | SCF245 | SCF248 | SCF249 | SCF352 | SCF355
| SCF358 | SCF358 | SCF359 | SCF772 | SCF775 | SCF778 | SCBT1 | SCBT2 | SCBT5 | SCBT8 | SCBT9 |
SCR2 | SCR5 | SCR8 | SCR9 | SCPC1 | SCPC5 | SC011 | SC012 | SC015 | SC018 | SC019 | SCGT1 |
SCGT2 | SCGT5 | SCP11 | SCP12 | SCP15 | SCP18 | SCP19 | SCF172 | SCF175 | SCF178 | SCF179 |
SCF772 | SCF775 | SCF778 | SC071 | SC072 | SC075 | SC078 | SC079



GENERAL UVLED PRINT PROCESS

Recommended Equipment & Accessories

- UVLED printer
- Clean Towel
- Alcohol for cleaning
- Optional: Tacky mat

Recommended Settings	
Ink Type	Flexible (recommended)
UV Lamp	Low

General UVLED Printing Instructions

- **IMPORTANT:** For best results, it is recommended that Saddle Collection products are UVLED printed using artwork that features natural breaks, distress, etc. and/or produce minimal ink coverage.
 - Place the saddle product on the printer bed inside the print line.
 - For best results, some Saddle Collection items may work best with the use of a jig to help hold the print surface as flat as possible for optimal printhead focus.
 - Focus the print head to the surface of the saddle product.
 - Place the printer into print-ready position and send job to the printer.
 - When finished, remove the saddle product from the printer bed carefully.
 - Allow 24 hours for the UV ink to fully cure.
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Tips and Tricks

- To help with artwork placement, utilize the product template for this item, found on the item's product page on jpplus.com/.
 - Create or employ a jig to help hold the product for easier positioning and faster changeovers when UV printing high volumes.
 - Use of an adhesion promoter is NOT recommended for all Saddle Collection Products.
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Troubleshooting

- The image scratches off easily.
 - Printing white only, or printing white with color will usually not have as high of an adhesion strength as printing color-only.
 - Allow 24 hours for the UV ink to fully cure and to achieve maximum adhesion strength.
 - Increase the UV lamp setting if it is not already set to 100%.
 - Some materials used on components of some products may not be well-suited for high adhesion strength on UVLED print technology.
 - The image is fuzzy, has fuzzy edges, or appears blurry.
 - The print head may be slightly out of focus with the surface of the product.
 - Run a nozzle check on the printer to ensure that all print nozzles are firing properly during printing.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>