

Saddle Collection Golf Tee Holder with Tees

JOHNSON PLASTICS
PLUS

SADDLE COLLECTION GOLF TEE HOLDER WITH TEES - Laser Engraving/Cutting

SCGT1 | SCGT2 | SCGT5



GENERAL LASER ENGRAVING PROCESS

Recommended Equipment & Accessories

- CO2 Laser Engraver
- Clean Towel
- Isopropyl Alcohol

Recommended Settings- Laser Engraving	
50-60W Lasers	
Laser Power	20-25%
Laser Speed	75-80%
Resolution (DPI/PPI)	500-600

General Laser Engraving Instructions

- Place tee holder onto the laser bed. If necessary, elevate underneath to ensure the tee holder is level with the laser head to ensure proper laser focus.
 - Adjust the laser focus to the surface of the tee holder.
 - Once the artwork is positioned, engrave using the suggested starting settings.
 - Settings may need adjusted depending on the laser tube wattage.
 - When finished, remove the tee holder from the laser bed.
 - If cleanup is needed, lightly wipe around the engraved areas with a clean cloth lightly misted with isopropyl alcohol.
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Tips and Tricks

- To help with artwork placement, utilize the product template for this item, found on the item's product page on jpplus.com/.
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Troubleshooting

- The engraving is too shallow.
 - Laser power setting and/or resolution may need to be increased.
 - Laser speed setting may need to be decreased.
 - Check laser focus.
 - Check and clean laser lenses and mirrors.
 - Check laser alignment. (see laser users manual on how to check and adjust laser beam alignment)
- The engraving is too deep.
 - Laser power setting and/or resolution may need to be decreased.
 - Laser speed setting may need to be increased.
- The engraved area is charring/melting.
 - Laser power setting and/or resolution may need to be decreased.
 - Laser speed setting may need to be increased.
- The edges along the laser cut line are curling.
 - Laser power setting may need to be decreased.

- Laser speed setting may need to be increased.
 - Use a laser cutting ("honeycomb") grid insert to set the product up off of the solid metal laser bed.
 - Use air assist if available.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>