

## 12oz Stemless Wine Glass

**JOHNSON**PLASTICS  
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**12OZ STEMLESS WINE GLASS - Heat Transfer (Hard Surfaces)- Drinkware**

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### GENERAL MUG PRESS PROCESS

#### Recommended Equipment & Accessories

- Toner Heat Transfer Printer
- Mug Press
- Convection Oven (for increasing durability of transferred image)

<b>Recommended Settings - Constant Temperature Mug Press</b>	
<i>Refer to the Heat Transfer Paper Instructions for best results.</i>	
Time	300°F
Temperature	60 seconds
Pressure	medium/heavy

**General Heat Transfer Instructions - Constant Temperature Mug Press**

- **Follow the Heat Transfer Paper Instructions for best results.**
- Preheat the press to 300°F. Set the time to 50-60 sec., set pressure to medium/heavy.
- Wipe down the drinkware with soft cloth misted with isopropyl alcohol.
- Print and apply transfer to the drinkware using heat tape.
- Place the drinkware into the mug press. Close and press for recommended time.
- When finished, remove the product from press. Wait until the drinkware cools enough to be able to touch without heat gloves, then peel the transfer paper off and discard.
  - Submerging the drinkware into water to speed up the cooling process is not recommended.
- To increase the durability of the heat transfer image on the drinkware, after peeling the transfer paper, place the drinkware into a convection oven that is preheated to 350-360°F.
- Heat the drinkware in the oven for 20 minutes.
- When finished, remove the drinkware from the oven and set aside to cool.
  - Heating the drinkware in the convection oven is highly recommended for stainless steel/metal, glass, and ceramic drinkware.

**Tips and Tricks**

- For best image placement, utilize the product template found on the product page on JPPlus.com.
- If using an orange silicone heat pad, adjust temperature to 330°F.
- To prevent damage to the transferred image, hand wash drinkware only, using a soft cloth or sponge.
  - Avoid cleaning with abrasive sponges or pads.

**Troubleshooting**

- The image did not completely transfer to the product.
  - Slightly increase the press pressure.
  - The product may still be too warm when peeled. Wait a little more time before peeling the transfer paper.
- Ensure that the Hard Surface paper used is compatible with the product material, as there are several types of Hard Surface papers available for different types of hard surface goods.

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### **Templates and Images**

- Visit [jpplus.com](http://jpplus.com) to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.

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For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

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- Email: [ast@jpplus.com](mailto:ast@jpplus.com)
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