# TECH TIP

## SUBLIMATION FAUX LEATHER PILLOW COVER

SFLPC01, SFLPC02, SFLPC03

#### **Settings**

- Time: 75 90 seconds
- Temperature: 350°- 360° F
- **Pressure:** Light w/ Foam Pad **Note:** Foam pad placed inside pillow significantly improves sublimation quality and reduces heat stress on the fabric.

### **Fabrication Process**

- Before pressing the faux leather pillow cover, it is important to insert a foam pad such as the Vapor foam pad into the pillow cover to transfer the image properly and to avoid damage to the zipper and heat stress to the fabric.
- It is recommended that the sublimation paper be slightly larger than the pillow cover so that the paper covers the entire pillow cover surface to avoid crease lines from the edge of the paper on the pillow cover fabric.
- Place pillow cover with foam pad inserted onto the image of the transfer paper. Secure to transfer using heat tape.
- Place transfer paper with attached pillow cover onto the blowout paper with transfer paper on top. Adjust press pressure to light so that the closed press compresses the thickness of the Vapor foam/pillow cover to approx. half its normal thickness.
- Place a piece of blowout paper on top of the transfer paper. *Note:* If the sublimation paper is smaller than the pillow cover surface, it is recommended to use a teflon sheet or silicone tissue paper in place of the blowout paper to help avoid damage to the fabric.
- Close and press for the recommended time.
- When finished, open press and remove the pillow cover. Remove the transfer paper and discard.
- To press the second side of the pillow cover, flip the pillow cover to the other side and repeat steps 4-8.
- When finished with both sides of the pillow cover, remove the Vapor foam pad from inside the pillow case.

#### Note:

Settings are offered as a safe starting point. Minor adjustments may be needed to achieve optimal results.



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