

White Zippered Pouch

JOHNSON PLASTICS
PLUS

WHITE ZIPPERED POUCH- Sublimation

SUBZP1-10



GENERAL SUBLIMATION PROCESS

Recommended Equipment & Accessories

- Sublimation Printer
- Standard Flat Heat Press- Swing-away style press recommended
- Heat Tape and/or repositionable adhesive spray
- Teflon sheet or Blowout paper
- Optional: Vapor Foam pad
- Optional: Repositionable adhesive spray

Recommended Settings	
Time	40-50 seconds
Temperature	385-395°F
Pressure	Medium

General Sublimation Instructions

- Preheat the heat press to 385-395°F. Set the time to 40-50 sec., set pressure to medium.
- Design your image for one or both sides.
 - When printing 2-sided full bleed images, a small white seam line may be left in between the sides of the bag after pressing.
- Use a lint roller to remove debris/fiber from bag.
- Place the blank face down onto the printed transfer. Secure the blank to the transfer paper with heat tape or repositionable adhesive spray.
- Place blowout paper or Teflon sheet onto the heat press platen.
- Place the product blank with attached transfer onto the sheet, with transfer on top.
 - To avoid damage to the vinyl zipper, position the pouch so that the zipper side is slightly off the heat press edge before closing, or
 - Optional: Use the Vapor foam pad and light pressure to help protect the zipper during pressing.
- Place another piece of blowout paper or Teflon sheet on top of the transfer sheet.
- Close and press for recommended time.
- When finished, open the heat press and remove the bag. Remove the heat tape and transfer paper carefully after pressing to prevent damage to the fabric. Discard the transfer paper.
- Repeat steps to press the second side of the bag.

Tips and Tricks

- Some fabric items such as oven mitts, hot pads, face masks/coverings, etc. may be prone to creasing on some parts of the fabric surfaces due to the sewing along seams and edges of the products. To help minimize or eliminate creasing issues, it is recommended to lay the product as flat as possible onto the transfer paper, while lightly stretching the fabric surface of the product. Once the product is laid as flat as possible, then secure the product to the transfer paper with heat tape. To help ensure the fabric surface stays in place on the transfer paper, a light misting of light duty spray adhesive can be applied to the transfer paper before placing the lightly stretched fabric product onto the transfer sheet.
 - For best image placement, utilize the product template found on the product page on JPPlus.com.
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Troubleshooting

- The image came out light and/or faded.
 - The time setting may need to be increased.
 - The temperature setting may need to be increased.
 - The pressure setting on the press or wrap may be too light and need to be increased for better contact between the sublimation transfer paper and the surface of the product.
 - The press or oven may not be heating at the temperature set on the display.
 - The sublimated image may have been printed on the wrong side of the sublimation paper.
 - The image colors are dull on the sublimated product.
 - The press/heat time may need to be decreased.
 - The press/heat temperature may need to be decreased.
 - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
 - The image colors are not correct on the sublimated product.
 - The print settings may need to be adjusted. Also check that the proper paper type and/or color profile is selected before printing the image.
 - Convert the colors used in the image to RGB color mode in the design/layout software before printing.
 - If spot colors are used in the image (common for logos), convert the spot colors to RGB color mode in the design/layout software before printing.
 - The sublimation paper is brown and sticking to the product.
 - The press/heat time may need to be decreased.
 - The press/heat temperature may need to be decreased.
 - The pressure setting may need to be decreased.
 - Use of a different sublimation paper brand or type may be needed for the particular product.
 - The sublimated image appears blurry or fuzzy.
 - The pressure setting may need to be increased.
 - The sublimation transfer paper may need to be secured to the product to prevent the paper from moving.
 - The sublimatable coating on the product may be defective.
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Templates and Images

- Visit jpplus.com to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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To order more of this product, see similar products and much more, please visit jpplus.com.

For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877

- Email: ast@jpplus.com
- Schedule an appointment: <https://jpplusadvancedsupport.setmore.com/>