

CERAMIC TILE

Sublimation Instructions

Press at 400 degrees F with Medium to Heavy Pressure

These guidelines are based on pressing the tiles from the back –Transfer face up, coated side of the tile face down, press into Nomex Felt Pad (1 to 2 layers). When transferring large murals (anything larger than (2 ft. x 3 ft.) we recommend you add 1-2 minutes to your transfer times.

| Tile Size | Time | Tile Material |
|-----------|--------------|--|
| 4x4 | 5-6 minutes | Ceramic |
| 4x4 | 6-7 minutes | Ceramic, Tumbled Stone, Tuscan Porcelain |
| 6x6 | 6-7 minutes | Ceramic |
| 6x6 | 7-8 minutes | Ceramic, Tumbled Stone |
| 6x8 | 6-7 minutes | Ceramic |
| 8x10 | 7-8 minutes | Ceramic |
| 12x12 | 8-9 minutes | Ceramic |
| 12x12 | 9-10 minutes | Ceramic |
| All sizes | 4-5 minutes | Textured glass tiles |

You will want to increase the transfer times if you are pressing multiple tiles. Keep in mind that this information will vary from press to press, and may also be influenced by climate, altitude, and other factors. ***These guidelines are for reference only.***