

## LARGE & SMALL UMBRELLAS

CG2W1 – 30 in. Self-opening Golf Umbrella (100% Polyester)

CG2W2 – Convenient 3 fold Umbrella

### SUBLIMATION PROCESS

#### Settings

- **Time:** 45 seconds
- **Temperature:** 390° F
- **Pressure:** Moderate



#### Supplies

- JP Sublimation Paper | Foam Pad | Silicone Paper

#### Fabrication Process

- Place foam pad on press bed to ensure even pressure.
- Place sacrificial paper over the foam.
- Fully open umbrella to attach transfer to the panel to be pressed. Only press cloth between umbrella legs. DO NOT press legs in the heat press.
- Set item on prepared bed.
- Place additional sheet of sacrificial paper over the panel to be pressed.
- Press the product.
- Remove transfer.

## TONER HEAT TRANSFER PROCESS

### Supplies

- Printer: Oki Pro 8432WT w/ Forever TR Software
- Paper: Forever 1 Step Light Garment | Silicone Tissue Paper
- Press: Stahl's Hotronix Fusion IQ

### Settings

- Temp: 356° F | Time: 20 seconds | Pressure: Low to Moderate

### Process Notes:

- Umbrellas must be open and supported during pressing.
- Only insert the canopy fabric between two frame spokes onto the corner of the press platen.
- Press only fabric between frame spokes. Do not allow spokes to be pressed or touch heat platen.