

## SubliSocks Part # VS8011 / VS8021 / VS8031

### Sublimation Materials

To sublimate a pair of socks you **WILL** need your print, your “SubliSock Kit” and your heat press.

### Instructions for Sublimating

**1) Prepare Your Design:**

Please go to <http://www.johnsonplastics.com/sublimationtemplates.html> and download the SubliSock Templates. These templates will allow you to design perfect socks, time after time. Simply drop in your customer’s artwork over our sock outline. Once your designs are completed, print the heat transfer. You are now ready to press your first pair of Vapor SubliSocks!



**2) Sling the SubliSock SOCK on the Jig:**

By stretching the sock over the jig, you are expanding the leg of the sock. This exposes more sock fabric to the application of ink. This is critical step prevents “grin thru,” the term for revealing untreated white fabric when the sock is worn over the calf of the customer.



**3) Adjust the Positioning:**

After slowly pulling the sock over the “foot” of the jig, take extra time to adjust the sock so there are no “bunched” areas on the sock. This will reduce any press folds in the printed design that occur during pressing.

**4) Prep for Press:**

To ensure your SubliSocks print perfectly, it is worth the additional step of taping the sock to the transfer paper. Using tape to secure your heat transfer reduces skipping and ghosting. However, you may elect to skip this step as you grow more familiar with the pressing process over time.

**5) Adjust Press Alignment:**

The SubliSock jig should be placed on the press so the top is not under the press’ heat plate. This will make it easier for the heat press operator to quickly peel the transfer away from the sock. Note: We recommend the use of gloves for this process to shield your skin from the heat of the jig.

**6) Press Your SubliSocks:**

Press at 370-390 degrees Fahrenheit for 50-70 seconds, then turn and peel. Flip the SubliSock over to the untreated side, and repeat the press process.

**NOTE: TO AVOID WHITE PRESS LINES ON THE EDGES OF THE SOCKS YOU CAN SHIFT THE EDGE OF THE PRINTED SIDE OF THE SOCK ONTO THE SEAM AREA BEFORE PRESSING THE SECOND SIDE.**

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