

Roman Cove Edge Wood Plaques and Desk Blocks

Alder | Cherry | Walnut



Laser Recommendations

- Angled products such as desk blocs must be leveled prior to engraving
- 60 watt laser | 70% power | 70% speed | 500 DPI
- Clean surface with soft cloth

Rotary Recommendations

- Angled products such as desk blocs must be leveled prior to engraving. Machine must have Z-axis greater than or equal to height of product once leveled.
- Insert 0.15 FLX engraver bit into rotary spindle. Zero bit to micrometer. Adjust engraving depth to 0.002" | 12,000 RPM | 3"/sec.
- Clean surface with soft cloth

UV LED Print

- Mutoh 626 w/ FlexiSign Edition – Ink Type LUH1
- Apply GV Plastic (AP2115) Adhesion Promoter
- Print Mode: Varnish/White/Color 1440 Uni | UV Lamp – Auto/High
- **Notes:** Desk blocks not recommended for UV LED Printing

Note: These settings are offered as a safe starting point for your fabrication. Minor adjustments may be needed to achieve optimal results. Darker woods will not display as much contrast when engraved as the light woods.